#### Part IX

# Radionuclide Production and Activation Analysis

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#### SECTION I

## Radionuclide Production

- A. Reactor Production: Radionuclides produced by neutron irradiation or by neutron induced fission. Nuclei produced are neutron rich so decay by  $\beta^-$  emission.
  - 1. can irradiate more than one sample simultaneously
  - 2. can irradiate large samples
  - 3. thermal neutron capture cross-sections are relatively high;

$$\sigma_n \propto \frac{1}{E_n}$$
 (1)

(thermal neutrons-relatively low energy neutrons with a thermal (Boltzmann) distribution of energies)

- 4. product nuclei are usually isotopic with target
- 5. fission products can be carrier free (not diluted by non-radioactive isotopes.
- B. Production by Particle Accelerator: Radionuclides produced by bombardment of charged particles with emission of one or more light particles (neutrons,

protons, deuterons, etc.) Nuclei produced are neutron deficient and decay by E.C. or  $\beta^{+}$  emission.

#### Characteristics:

- 1. only one sample irradiated at a time
- 2. only surface of solid sample is irradiated
- 3. charged particle reaction cross-sections are much lower than thermal neutron capture  $(\sigma_n^{}, \gamma)$  cross section
- 4. product nuclei are usually not isotopic with target material
- C. Choice of Mode of Radionuclide Production
  - 1. Considerations involving time
    - a. distance from production site and shipping time
    - b. length of time of separation and purification
    - c. length of time of experiment
  - 2. Consideration of specific activity
    - a. carrier free activity requires accelerator or fission produced activity

- Consideration of cost
  - a. economically, reactor produced activities are preferred
- D. Quantitative Aspects of Radionuclide Production

#### Table of Notation

- X specific isotope of element X involved in the production of the desired radionuclide
- Y desired nuclide produced in the reaction Y may or may not be the same element as represented by X
- $N_X$  number of atoms of X in a sample of  $\underline{w}$  g. of the element of atomic weight  $\underline{M}$ ; the total number of atoms of the element multiplied by the fractional isotopic abundance, f, of X.

$$N_x = 6.02 \times 10^{23} \cdot \frac{W}{M} \cdot f$$
 (2)

 $N_{V}$  ~ number of atoms of Y

- $\lambda$  decay constant of Y in sec<sup>-1</sup>
- $\sigma$  cross section for the production of Y from X in cm<sup>2</sup>
- $\Phi$  particle flux from reactor or accelerator

- T irradiation time
- t time after end of irradiation
- 1. Rate of Production of Desired Nuclide

$$A_{y} = N_{x} \sigma \Phi (1 - e^{-\lambda T})$$
 (3)

a. if 
$$T >> t_{1/2}$$

$$A_{Y} = N_{X} \sigma \Phi \qquad (3a)$$

b. If 
$$T \ll t_{1/2}$$

$$A_{y} = N_{x} \sigma \Phi \lambda t \tag{3b}$$

c. Units of  $N_{\mathbf{x}}$  and  $\phi$ 

TABLE I

Reactor		Accelerator	
Nx	Total number of target atoms	Total number of target atoms/cm <sup>2</sup>	
Φ	neutrons/cm <sup>2</sup> /sec	charged particles/sec	

2. Rate of Decay of Product after Irradiation

$$A_{y} = N_{x} \sigma \Phi (1 - e^{-\lambda T}) e^{-\lambda t}$$
 (4)

3. Determination of Necessary Irradiation Time

$$(1-e^{-\lambda T})$$
 - saturation factor

When  $T = t_{1/2}$  50% saturation

 $T = 2t_{1/2}$  75% saturation

 $T = 3t_{1/2}$  87% saturation

Usually irradiate for 1 or 2 half lives

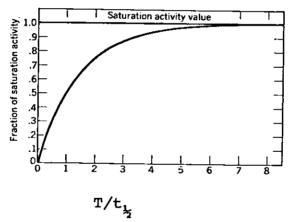


FIG. 1. The rate of approach to saturation in production of a radioactive species as a function of the irradiation time in half life units.

#### SECTION II

#### Activation Analysis (AA)

A method of elemental analysis using formation of radionuclides; neutron irradiation (neutron activation analysis, NAA) most common, but irradiation by various charged particles also used.

#### A. Basic Activation Equation

$$W = \frac{A \cdot M}{\sigma \Phi f (1 - e^{-\lambda T}) (6.02 \times 10^{23})}$$
 (5)

W = weight of element irradiated

A = induced activity in dps at end of irradiation

M = atomic weight of that element

f = fractional isotopic abundance of the nuclide acting
 as target

#### B. Comparative Method

Difficult to know cross section,  $\sigma$ , and flux,  $\Phi$ , accurately so use comparison with activity produced in standard sample.

Measurements are relative in both the production and detection steps. Some standards available from NBS (Table 2).

TABLE 2

Composition values for NBS-SRM 614, 615; trace elements in a glass matrix, 1 ppm from certificate of analysis (revised Aug. 3, 1972).

Element	Value
Antimony	1.06
Boron	1.30±0.2
Cadmium	0.55
Cobalt	0.73 <u>+</u> 0.02
Copper	1.37±0.07
Europium	0.99 <u>+</u> 0.04
Gallium	1.3
Gold	0.5
Iron	13.3 <u>+</u> 1
Lanthanum	0.83 0.02
Lead	2.32±0.04
Nickel	0.95
Potassium	30 <u>+</u> 1
Rubidium	0.855 <u>+</u> 0.005
Scandium	0.59±0.04
Silver	0.42±0.04
Strontium	45.8 <u>+</u> 0.1
hallium	0.269±0.005
horium	0.748±0.006
litanium	3.1 <u>+</u> 0.3
Jranium	0.823±0.002

#### C. Types of AA

Instrumental Activation Analysis (IAA)
The radionuclides produced in the activation are identified instrumentally by detecting their characteristic gamma spectra using Ge(Li) or NaI (T1) spectrometry.

2. Radiochemical Activation Analysis (RAA)
The desired radionuclides are isolated using radiochemical techniques and counted.

#### 3. Comparison of IAA and RAA

IAA is non-destructive, lends itself to the measurement of short-lived activities and to automated analysis.

RAA - original sample is altered; RAA may be necessary if interferring radionuclides prevent accurate measurement of the desired activities by IAA.

#### D. Typical Steps in AA

- 1. Design of experiment
  - a. Choice of nuclear reaction based on
    - 1) reaction cross section
    - 2) particle flux, \$\Phi\$, available at irradiation facility
    - 3) decay scheme of desired activity
    - 4) consideration of possible interfering reactions
  - b. Determination of irradiation time
- 2. Sample preparation
  - a. Sample and standard should be prepared in exactly the same manner, i.e. same chemical treatment.
  - b. Weights of sample and standard should be the similar and known accurately.
- 3. Irradiation of both sample and standard
- Chemical isolation of activities of interest, if necessary

- 5. Measurement of activities in sample and in standard by appropriate detection system
  - a. short-lived nuclides: must count immediately after irradiation
  - b. Longer lived nuclides: irradiate for long periods, allow short lived activities to decay before counting
  - c. If  $\gamma$  ray counting, should follow decay of two  $\gamma$  rays in decay sequence of nuclide to verify radiochemical purity
- E. Advantages and Disadvantages of AA

#### Advantages

- 1. Trace analysis micro- to pico-gram  $(10^{-6} 10^{-12}g)$  sensitivity level
- 2. Simultaneous determination of several elements possible
- 3. Can be nondestructive
- 4. Often accuracy of few percent at nanogram level
- 5. Freedom from reagent and laboratory contamination concerns

## Disadvantages

- 1. Cost of irradiation
- 2. Expensive equipment required
- Precaution required for working with higher than normal level of radioactivity

Periodic Table of the Elements Activation analysis sentivities 1 H NΔ 2 He Sensitivities are expressed as the micrograms of the naturally occurring 3 Li NΔ 4 Be element that must be present in the entire sample to be detected and determined 0.0008 В 6 C M by the Activation Analysis Service at General Atomic. By special arrangement, 8 0 10 Ne 15. p the sensitivities of many of the elements can be increased up to 100-fold. 1.1<sub>D</sub> 0.1c 1.c 1.0 0.4 2. 12 Mg 11 Na Sensitivities are for interference—free conditions. 13 AJ 0.004 0.5 14 Si 15 P 16 S 17 CI 18 Ar 0.004 1. FS 0.2 b 4 bFS 0.05 0.002 19 K 20 Co 21 Sc 22 Ti 23 V 24 Cr 25 Mn 26 Fe 27 Co 28 Ni 29 Cu 30 Zn 31 Ga 32 Ge 0.2 33 As 0.001 1.0 34 Se 35 Br 36 Kr 0.002 0.3 0.0001 2.FS 0.01 0.7 0.002 0.1 0.002 0.1 0.005 37 Rb 0.01 38 Sr 0.003 39 Y 0.01 40 Zr 41 Nb 42 Mo 43 Tc 44 Ru 45 Rh 47 Ag 46 Pd 48 Cd 49 in 0.02 0.005 50 Sn 51 Sb 52 Te 53 1 54 Xe 0.8 3. 0.1 NΔ 0.04 0.005 0.03 0.004 0.005 0.00006 0.03 0.007 55 Çs 0.03 0.002 56 Ba 57 La 0.1 72 Hf 73 Ta 74 W 75 Re 76 Os 77 Ir 78 Pt 79 Au 80 Hg 81 TI 82 Pb 0.001 83 Bi 0.02 0.005 84 Po 85 At 0.0006 86 Rn 0.1 0.004 0.0008 1. 0.0003 0.1 0.0005 0.08 0.5<sub>p</sub> 1.6 1.6 NΔ NΑ 87 Fr 88 Ra 89 <sup>A</sup>Ac 58 Çe 59 Pr 60 Nd 61 Pm 62 Sm NΔ NA 63 Eu 64 Gd 65 Tb 66 Dy 67 Ho 68 Er 69 Tm 70 Yb 71 Lu 0.2 0.03 0.03 NA 0.001 0.0001 0.007 0.03 0.00003 0.003 0.002 0.2 0.02 0.0003 90 Th Key 91 Pa 92 U 93 Np 94 Pu 95 Am 96 Cm 97 Bk Atomic 98 Cf 99 Es 100 Fm 101 Md 33 As-L-Symbol 0.2 102 No NA 103(Lw) 0.003 number NΑ NΑ NA NΑ NΑ NΑ NA NΑ 0.005-Sensitivity in micrograms FS - Fast neutrons Fission spectrum; b - Beta count. p - Reactor pulse; (interference free) c - Bremsstrahlung radiation required, NA-Analysis not normally performed at GGA

FIG. 2. Table of activation analysis sensitivities as offered by the General Atomic Company, San Diego, Calif.

#### D. Applications of AA

- Biological: trace elements in living systems, in vivo analysis, toxicology, metabolic and pathological studies.
- 2. Forensic science
- Industrial: quality control, trace elements in metals, foods, semiconductors, etc.
- 4. Environmental: determination of trace elements in water, sediments, rocks, aersols, etc.

TABLE 3

Estimated Detection Limits of Instrumental Neutron Activation Analysis of Biological Material (µg/g Dry Tissue)

	*Typical Concentration	
Element	In Marine Organisms	Detection Limit**
Na	500-1500	0.05
K	1000-30,000	20
Rb	0.5-8	1.
Cs	0.02-0.4	0.0001
Fe	1-500	2
Zn	10-200	0.5
Br	10-200	0.05
As	<1-50	0.3
Cđ	<0.1-10	1
Ag	<0.001-5	0.001
Co	0.001-0.5	0.001
Cr	<0.02-1	0.02
Hg	0.05-5	0.02
Se	0.5-50	0.05
Sb	0.0001-0.05	0.001
Sc	0.00001-0.002	0.00005

<sup>\*</sup> Typical Ranges in various tissues, with the low ranges usually associated with muscle and high ranges with liver.

<sup>\*\* 300</sup> mg of freeze-dried tissue; integral thermal neutron exposure of  $3 \times 10^{17}$  n/cm<sup>2</sup>; 20 min. and 1000 min. counts after decay periods of 3 to 5 days and 20 to 30 days, respectively; 20 to 40 cc Ge(Li) diode detection, except where specified.

TABLE 4

Estimated Minimum Detectable Concentrations of Pollutant

Elements in Seawater by INAA and by NAA with Separations

Trace Element	Typical Reported Concentrations in Open Ocean (micrograms/liter)		tectable Concentrations micrograms/liter) NAA with Separations**
Hg	0.02-0.2	0.05	0.001
Cđ	0.06-0.7	16,000	0.001
Ag	0.002-0.05	1.0	0.003
As	2-3	Not Possible	0.0001
Cu	0.5-2	Not Possible	0.002
Cr	0.02-0.6	0.03	0.003
Zn	0.5-10	0.02	0.01
Sn	0.02	Not Possible	9
se	0.08	0.2	0.02
Sb	0.2	0.02	0.00003

<sup>\* 25</sup> ml seawater; 24 hour irradiation at  $10^{13}$  n/cm<sup>2</sup>/sec; 40 days decay; 1000 minute count on 20 cc Ge(Li) diode detector; based on  $3\sigma$  above Bkg-Compton contribution in peak areas.

<sup>\*\* 500</sup> ml seawater; elements chemically separated; 24 hour irradiation at 10<sup>13</sup> n/cm<sup>2</sup> sec; 3 days decay; 500 minute count on a 20 cc Ge(Li) diode detector; based on twice Bkg contribution in peak areas.

TABLE 5

Estimated Detection Limits for the INAA of Trace Elements In Marine Sediments

Element	Typical Concentration Ranges in Marine Sediments (μg/gm)	INAA Sensitivity* (µg/gm)	
_			
Ag	0.01-0.5	0.1	
Al	10,000-90,000	10	
As	2.20	1	
Ba	60-8100	100	
Се	40-70	5	
Cd	205	10	
Со	1-200	0.1	
Cr	10-200	0.8	
Cs	0.3-15	0.2	
Cu	10-700	1	
Dy	0.2	0.1	
Eu	0.2-10	0.05	
Fe	20,000-60,000	200	
Hf	0.1-18	0.1	
Hg	0.05-3	0.5	
K	3000-30,000	5000	
La	2-60	2	
Lu	0.2	0.1	
Mn	100-10,000	10	
Na	2000-40,000	100	
Pb	10-200	alle pine	
Rb	1-100	1**	
Sb	0.5-15	0.1	
Sc	0.2-30	0.02	
Se	0.1-1	2	
Em	0.5-30	0.3	
Sn	0.5-15	500	
Sr	200-2000	100**	
Ta	0.03-3	0.01	

#### TABLE 5 (con't.)

Tb	0.1-7	0.1
Th	0.3-10	0.08
v	10-500	10
Yb	1	0.3
Zn	5-4000	5**
Zr	100-400	70

<sup>\* 100</sup> to 800 mg of dried sediment; samples irradiated at optimum intervals ranging from 1 minute to 6 hours in a flux of 10<sup>11</sup> to 10<sup>13</sup> n/cm<sup>2</sup>/sec and counted at optimum intervals after the irradiation for 1 minute to 200 minutes; Ge(Li) diode detectors, 20 cc to 60 cc volumes

#### F. Charged Particle Activation Analysis

 Usually used for elements of Z<10; limited to surface analysis.

2. Reactions used: 
$$(p,n)$$
  $(d,n)$   $(^3\text{He,d})$   $(p,pn)$   $(d,2n)$   $(^3\text{He,a})$   $(p,\alpha)$   $(d,p)$ 

<sup>\*\*</sup> Determined by counting on a coincidence-anticoincidence shielded Ge(Li)gamma ray spectrometer.

TABLE 6 Detection Limits for  ${}^{3}\mathrm{He}^{\frac{1}{7}}$ 

Element	Limits(ppm)	Surface Concentration (µg/cm <sup>2</sup> )
В	0.05	0.02
С	0.3	0.01
N	1.0	
0	0.5	0.01
F		0.1

 $<sup>^{\</sup>frac{1}{4}}$  5 MeV  $^3$ He, 0.5  $\mu$ amp, 10 m irradiation

#### SECTION III

#### **Problems**

1. The disintegration rate of a nucleus produced in a reactor or an accelerator as a function of irradiation time is given by

$$A = \Phi \sigma N_{x} (1 - e^{-\lambda T})$$

Discuss the variation of the saturation factor with T for the following cases

[Hint:  $e^{-x}$  where x is a large number  $\rightarrow 0$ , and  $e^{-x}$  where x is a small number can be approximated by (1 - x)]

2. The saturation activity is defined as the maximum activity in dpm that can be obtained for  $\lg$  of a given element in a reactor of known flux. Assuming a neutron flux of  $10^{12}$  neutrons/cm<sup>2</sup>/sec calculate the saturation activities in dpm/ $\mu$ g for the following elements

Tar	get isotope	Abundance %	t <sub>1/2</sub> of product	$\sigma$ for $(n,\gamma)$ in ba
a)	55 <sub>Mn</sub>	100	2.58h	13.3
b)	70 <sub>Zn</sub>	0.62	2.2 m	0.085
c)	127 <sub>I</sub>	100	25 m	5.6
d)	63 <sub>Cu</sub>	69.1	12.8 h	4.3

- 3. A target containing 10<sup>-4</sup>g of <sup>55</sup>Mn was irradiated for four hours in a reactor with a neutron flux of 10<sup>13</sup> neutron/cm<sup>2</sup>/sec. If the target was counted two hours after the irradiation was completed what would be the activity in dpm?
- 4. A sample of <sup>127</sup>I was irradiated (I = 10<sup>12</sup> neutrons/cm<sup>2</sup>/sec) for twice the half life of the product nucleus <sup>128</sup>I and then counted immediately on a counter which was 25% efficient. The observed count rate was 1.4 x 10<sup>8</sup> cpm. How much <sup>127</sup>I was originally present in the sample?
- 5. The activity of a  $10^{-3}$ g sample of  $^{70}$ Zn was found to be  $10^{5}$  dpm after irradiation for 4 minutes. Calculate the neutron flux of a reactor in neutron/cm<sup>2</sup>/sec.
- 6. Two samples containing <sup>63</sup>Cu are irradiated in a reactor. One of the samples is known to have 10<sup>-5</sup>g of <sup>63</sup>Cu. The sample of known <sup>63</sup>Cu concentration was observed to have an activity of 1.7 x 10<sup>4</sup> dpm. The activity of the other sample determined on the same counter was found to be 0.9 x 10<sup>4</sup> dpm. What is the weight in grams of <sup>63</sup>Cu in the unknown sample? If two different detectors had been used for the counting of the samples how would you have corrected your data?

7. For the production of the following nuclides, choose and explain the basis for choice between cyclotron irradiation, reactor irradiation or fission.

$$^{137}_{Cs}$$
  $^{35}_{S}$   $^{14}_{C}$   $^{197}_{Hg}$   $^{36}_{Cl}$   $^{58}_{Co}$   $^{58}_{Co}$ 

The cross section of the product nucleus can be sufficiently 8. large that second order neutron capture products are formed during irradiation of moderate duration. the first order product is radioactive, then its concentration at any time is dependent on the decay constant and the cross secion for the production of the second order product as well as the cross section for its own production. A destruction constant  $\Lambda_2$  may be defined as

$$\Lambda_2 = (\lambda_2 + \Phi \sigma_2)$$

The number of atoms of the second-order product at a

time T is given by
$$N_{3} = \Lambda_{1}^{\Lambda_{2}^{*}} N_{1}^{0} \left[ \frac{e^{-\Lambda_{1}T}}{(\Lambda_{2}^{-\Lambda_{1}})(\Lambda_{3}^{-\Lambda_{1}})} + \frac{e^{-\Lambda_{2}T}}{(\Lambda_{1}^{-\Lambda_{2}})(\Lambda_{3}^{-\Lambda_{2}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{2}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{1}^{-\Lambda_{3}})(\Lambda_{3}^{-\Lambda_{3}})} + \frac{e^{-\Lambda_{3}T}}{(\Lambda_{3}^{-\Lambda_{3}})(\Lambda_{3}^{-\Lambda_{3}})}$$

where 
$$\Lambda_1 = \Phi \sigma_1$$

$$\Lambda_3 = \lambda_3$$

$$\Lambda_2^* = \Phi \sigma_2$$

If a milligram of  ${\rm Tb_2O_3}$  is bombarded for 30d at a flux of  $10^{14}$  neutrons/cm<sup>2</sup>/sec the following processes occur:

Calculate the activities of both <sup>160</sup>Tb and <sup>161</sup>Tb.

- 9. In the same manner calculate what percent of the total activity at end of the bombardment in a 1 gram sample of gold foil will be due to  $^{199}$ Au following a 1.5d irradiation with a flux of  $10^{14}$  neutrons/cm<sup>2</sup>/sec.  $[\sigma_{197}^{=96b}, \sigma_{198}^{=3.5\times10^4b}, t_{1/2}^{(198)} = 2.7d, t_{1/2}^{(199)} = 3.15d]$ ?
- 10. In a flux of  $10^{13}$  neutrons/cm<sup>2</sup>/sec, how long an irradiation is necessary to reduce the amount of  $^{186}\text{W}$  ( $\sigma$ = 37 barns, 28.4% abundant) present in tungsten foil by 10%?